6"

A

8"

A

SECTION A-A

6"

3"

3.00

Ø 1.81"
KNOCKOUT

(8X) Ø 3/8" KNOCKOUT

5"   3.06

3.06

5"

4.71

6.59

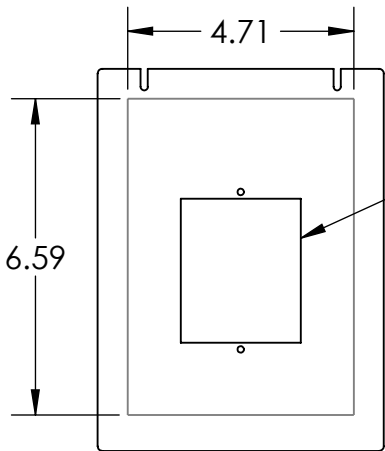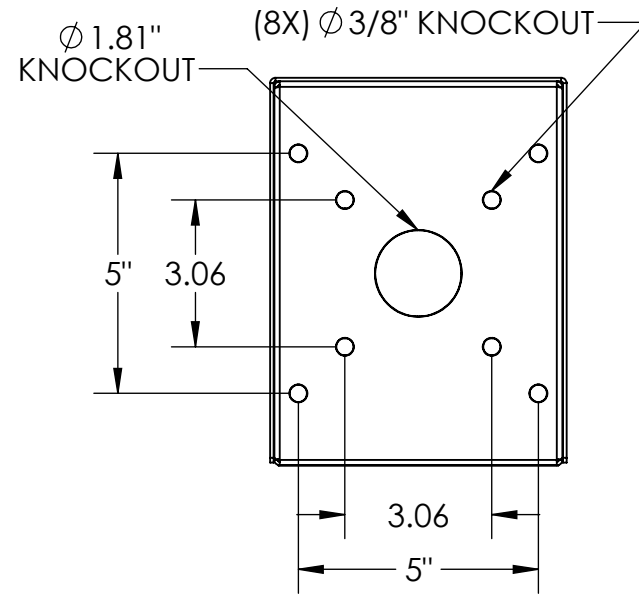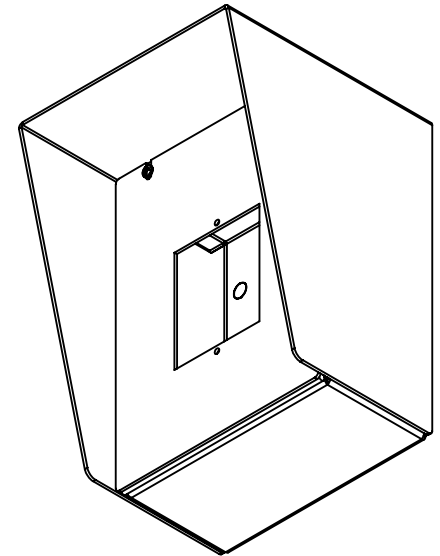AIPHONE IX-DA

AVAILABLE CUTOUT AREA

NOTES:
1.   MATERIAL OF CONSTRUCTION IS MILD STEEL.
2.   2-4 MILS BLACK WRINKLE POWDER COAT.
    1.   PWDR-BLACK-WRINKLE

UNLESS OTHERWISE SPECIFIED: ★

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: ±2°
TWO PLACE DECIMAL   ±0.010
THREE PLACE DECIMAL ±0.005

INTERPRET GEOMETRIC
TOLERANCING PER:
ASME Y14.5 -2009

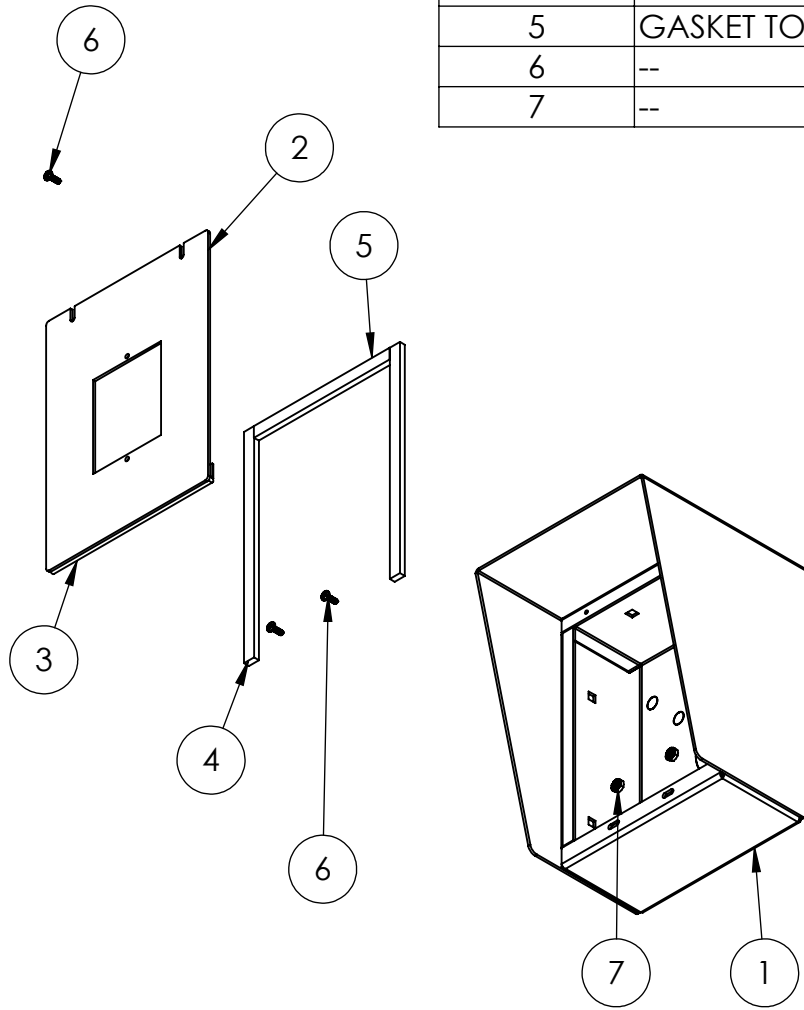|	NAME	DATE
DRAWN		
CHECKED		

TITLE:

INSTALLATION

Monday, July 29, 2024
8:50:13 AM

WEIGHT: 6.398

SIZE
A

PART NO.
68HOU-AIPH-02-CRS

REV
C

NO SCALE

SHEET 1 OF 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	68HOU-AIPH-02-CRS ENCLOSURE	ENCLOSURE WELDMENT	1
2	68HOU-AIPH-02-CRS DOOR	DOOR WELDMENT	1
3	HINGE	PIANO HINGE	1
4	GASKET SIDE	3/8" X .150 WEATHERSTRIPPING	2
5	GASKET TOP	3/8" X .150 WEATHERSTRIPPING	1
6	--	6-32 PAN HEAD SCREW	4
7	--	6-32 EXTERNAL TOOTH LOCK NUT	2

NOTES:
1. SEE STANDARD PREPARATION AND COATING INSTRUCTIONS FOR COATING PROCEDURE AND COLOR.
2. SEE STANDARD PACKAGING INSTRUCTIONS FOR PACKAGING PROCEDURE.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: ±2° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	DRAWN		
	CHECKED		

PROPRIETARY AND CONFIDENTIAL

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 -2009

TITLE:

ASSEMBLY

Tuesday, September 11, 2018 9:34:19 AM

WEIGHT: 6.398

SIZE **A**

PART NO. 68HOU-AIPH-02-CRS

REV **C**

NO SCALE